

**REPAIRMEN**

**BENCH CHECK - ARMS SERVICE TRIGGER ASSEMBLY CHECK PROCEDURE FOR ALL BOLT ACTION RIFLES.**

INSPECT CHAMBER AND MAGAZINE BOTH MUST BE EMPTY

MOVE THE SAFE TO THE "ON" (S) POSITION. CLOSE THE BOLT AND PULL THE TRIGGER FIRMLY.

- RIFLE MUST NOT FIRE.

MOVE THE SAFE TO THE "OFF" (F) POSITION. OPEN AND CLOSE THE BOLT FORCIBLY 3 TIMES.

- THE FIRING PIN MUST NOT FOLLOW DOWN.
- MUST NOT FIRE ON CLOSINGS

APPLY STEADY PRESSURE ON END OF FIRING PIN HEAD WITH RIFLE COCKED AND SAFETY IN THE "F" OR "OFF" POSITION. THE RIFLE MUST NOT FIRE.

HOLD TRIGGER AND PRESS DOWN ON SEAR, THE SEAR MUST NOT BIND.

- IF RIFLE FAILS ANY OF THE ABOVE TESTS - INSTALL NEW TA.

**TRY SAFETY:**

OPEN BOLT, PLACE SAFETY IN "S" OR "ON" POSITION, CLOSE BOLT AND LOCK DOWN:

- MUST LOCK DOWN WITHOUT CATCHING ON SAFETY.
- FIRING PIN MUST NOT FOLLOW DOWN.

OPEN BOLT

- BOLT MUST OPEN WITH SAFETY IN "ON" POSITION (NON BOLT LOCK STYLE)
- BOLT MUST OPEN WITH SAFETY IN "OFF" POSITION (BOLT LOCK STYLE SAFETY ARM)

INSPECT SAFETY ARM JUNCTION: (REPEAT THREE TIMES.)

- PLACE SAFETY IN "S" OR "ON" POSITION, APPLY HEAVY PRESSURE TO TRIGGER. RIFLE MUST NOT FIRE
- RELEASE TRIGGER, TRIGGER MUST RETRACT
- PLACE SAFETY HALF WAY BETWEEN "S" AND "F" POSITIONS - PULL TRIGGER. RIFLE MUST NOT FIRE.
- PLACE SAFETY IN "F" OR "OFF" POSITION. FIRING PIN MUST NOT FOLLOW DOWN.

IF RIFLE FAILS ANY OF THE ABOVE TESTS - INSTALL NEW TA.

CHECK FOR TRIGGER CLEARANCE IN THE TRIGGER GUARD - MUST NOT BIND, TRIGGER MUST NOT BE EXPOSED OUTSIDE THE GUARD. (THIS CHECK MUST BE MADE WHENEVER A STOCK ASSEMBLY IS INSTALLED). CHECK SAFETY ARM CLEARANCE FORWARD AND REARWARD. SAFETY LEVER MUST HAVE NOTICEABLE OVERTRAVEL BEFORE STOPPING OR COMING INTO CONTACT WITH STOCK CUTS.

Subject to Protective Order: Williams v. Remington



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